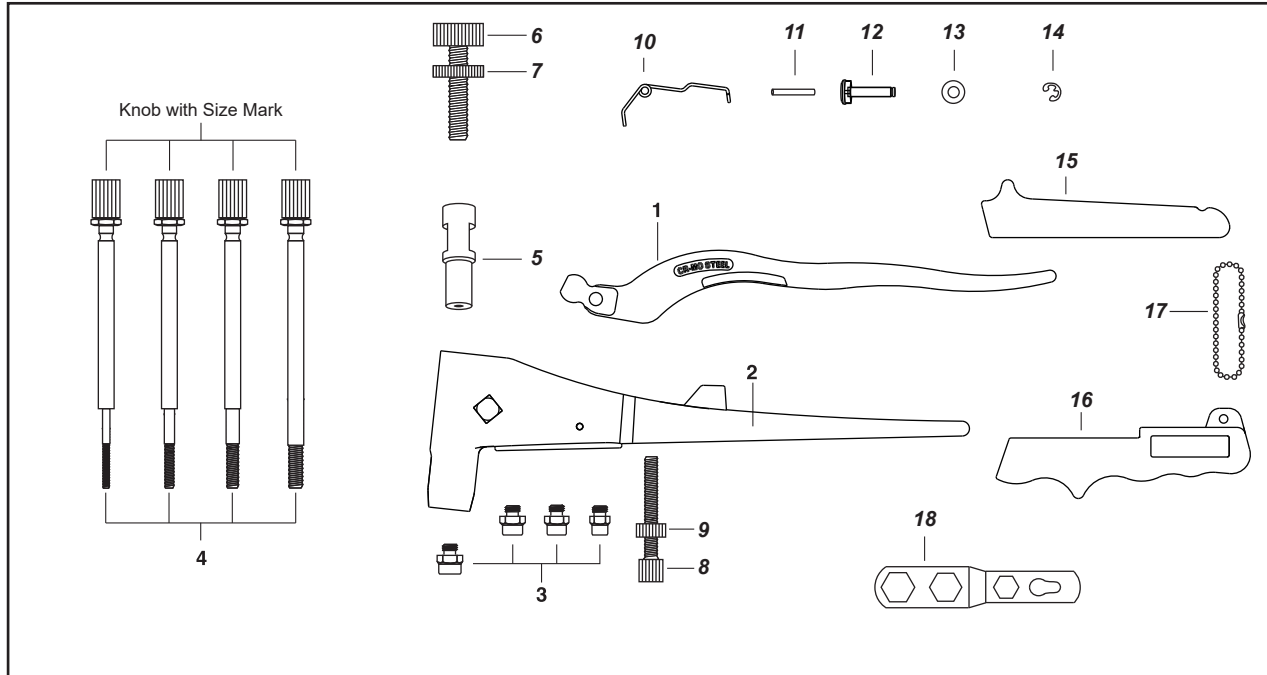


■ PARTS LIST

GO-35 METRIC SIZE, WITH STANDARD 4 THREADED MANDRELS: M3x0.5, M4x0.7, M5x0.8, M6x1.0

GO-35-UN INCH SIZE, WITH STANDARD 5 THREADED MANDRELS: 6-32, 8-32, 10-24, 10-32, 1/4-20



REMARKS:

1) ● means Wearing Parts or possible missing parts.

2) Ordering example: GO-35-04M508, Threaded Mandrel 5 pcs.

OPERATION INSTRUCTIONS ON REVERSE SIDE

PATENTS:	EP 2567788	US 8,468,668
TAIWAN I 438042	中国发明专利 ZL 2011 1 0 277647.5	

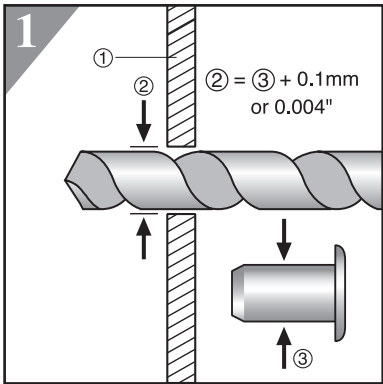
No.	Part No.	Part Name
1	GO-35-01	Upper Handle
2	GO-35-02	Aluminum Body
● 3-M3	GO-35-03M3	Nosepiece, for M3 Rivet Nut
● 3-M4	GO-35-03M4	Nosepiece, for M4 Rivet Nut or Rivet Bolt/Stud
● 3-M5	GO-35-03M5	Nosepiece, for M5 Rivet Nut or Rivet Bolt/Stud
● 3-M6	GO-35-03M6	Nosepiece, for M6 Rivet Nut
● 3-6	GO-35-0306	Nosepiece, for #6 Rivet Nut
● 3-8	GO-35-0308	Nosepiece, for #8 Rivet Nut or Rivet Bolt/Stud
● 3-10	GO-35-0310	Nosepiece, for #10 Rivet Nut or Rivet Bolt/Stud
● 3-14	GO-35-0314	Nosepiece, for 1/4" Rivet Nut
● 4-M305	GO-35-04M305	Threaded Mandrel, for M3x0.5 Rivet Nut
● 4-M407	GO-35-04M407	Threaded Mandrel, for M4x0.7 Rivet Nut
● 4-M508	GO-35-04M508	Threaded Mandrel, for M5x0.8 Rivet Nut
● 4-M610	GO-35-04M610	Threaded Mandrel, for M6x1.0 Rivet Nut
● 4-632	GO-35-04632	Threaded Mandrel, for 6-32 Rivet Nut
● 4-832	GO-35-04832	Threaded Mandrel, for 8-32 Rivet Nut
● 4-1024	GO-35-041024	Threaded Mandrel, for 10-24 Rivet Nut
● 4-1032	GO-35-041032	Threaded Mandrel, for 10-32 Rivet Nut
● 4-1420	GO-35-041420	Threaded Mandrel, for 1/4-20 Rivet Nut
● 5	GO-35-05	Collet Case
● 6	GO-35-06	Adjusting Knob
● 7	GO-35-07	Lock Nut
● 8	GO-35-08	Stroke Bolt
● 9	GO-35-09	Stroke Nut
10	GO-35-10	Torsion Spring
11	GO-35-11	Torsion Spring Pin
12	GO-35-12	Fulcrum Pin
13	GO-35-13	Fulcrum Pin Bearing
14	GO-35-14	Snap Ring
15	GO-35-15	Upper Grip
16	GO-35-16	Lower Grip
17	GO-35-17	Bead Chain Lock
18	GO-35-18	Wrench



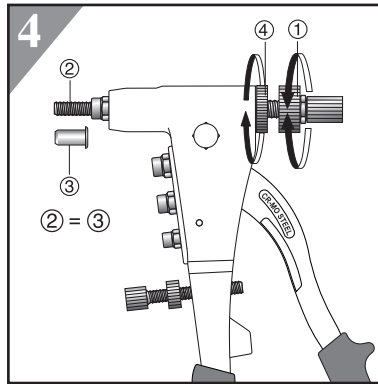
OPERATION INSTRUCTIONS

For Setting M3 ~ M6 or #6 ~ 1/4 Rivet Nuts

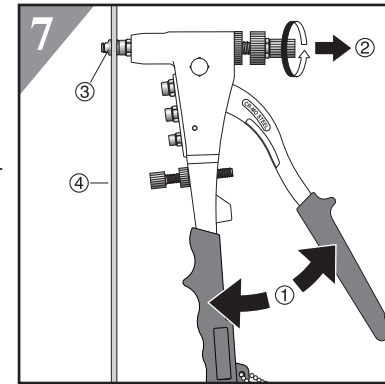
PARTS LIST ON REVERSE SIDE



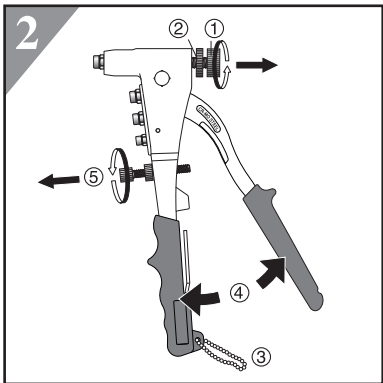
1) Drill a Hole on workpiece
 ①, Hole diameter ② should be 0.1mm or 0.004" larger than Rivet Nut diameter ③.



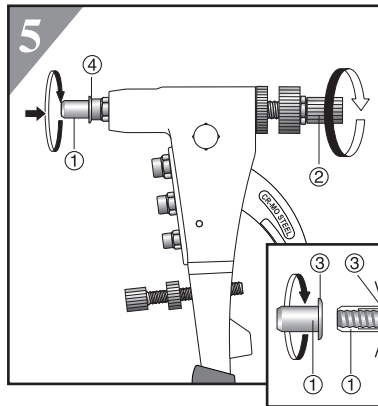
4) Rotate Adjusting Knob ① to adjust thread length ② of Threaded Mandrel to be same as Rivet Nut length ③, then turn down the Lock Nut ④ to lock Adjusting Knob ① position firmly.



7) Release Tool Handles fully ① and rotate Threaded Mandrel Knob ② to unscrew Threaded Mandrel from the installed Rivet Nut ③. Now the Rivet Nut thread are built up securely in the Workpiece ④.

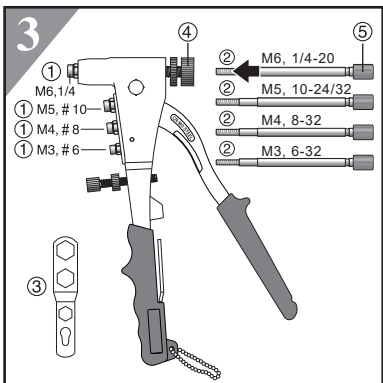


2) Still lock Tool Handles, turn up Adjusting Knob ① and Lock Nut ②, then loose Bead Chain Lock ③ to open Tool Handles fully ④, and turn down the Stroke Bolt and Stroke Nut ⑥ to the lowest position.

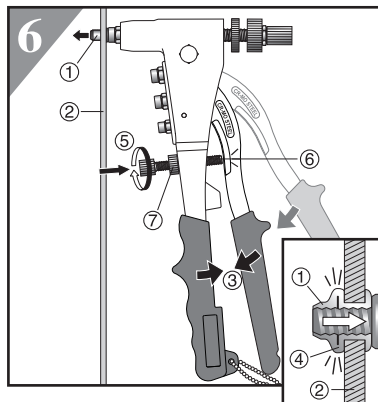


5) Screw the Rivet Nut ① onto Threaded Mandrel by turning either Rivet Nut ① or Threaded Mandrel Knob ② until Rivet Nut head ③ touches Nosepiece ④. The Rivet Nut end should be flush with the Threaded Mandrel end.

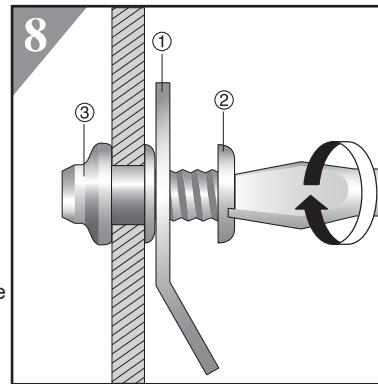
NOTE If the next fastening Rivet Nut is same size as previous one, Do Not Need Any Adjustment! Just repeat above 5) to screw Rivet Nut onto Threaded Mandrel, squeeze Tool Handles to set Rivet Nut until Upper Handle touches Stroke Bolt, finally follow above 7) to unscrew Threaded Mandrel from the installed Rivet Nut.



3) Select Nosepiece ① and Threaded Mandrel ② to be same size as Rivet Nut thread size, exchange Nosepieces ① by Wrench ③, and insert Threaded Mandrel ② into Adjusting Knob ④ until Threaded Mandrel Knob ⑤ touches Adjusting Knob ④.



6) Insert the screwed Rivet Nut ① into the drilled Hole of Workpiece ②, squeeze Tool Handles ③ until Rivet Nut is installed firmly by forming a bulge ④ against the back of Workpiece ②; still hold Tool Handles ③ and adjust Stroke Bolt ⑤ up to touch Upper Handle ⑥, then turn up Stroke Nut ⑦ to lock Stroke Bolt ⑤ position. Now the proper Stroke is built up to protect the Rivet Nut thread and this Rivet Nut Tool as well.



8) Fasten an Object ① by screwing a Bolt or a Screw ② to the installed Rivet Nut ③.

NOTE
 A proper Stroke ensures Rivet Nut thread to be installed securely, SO THE PILOT TEST IS ALWAYS RECOMMENDED BEFORE INSTALLING DIFFERENT SIZES OF RIVET NUT.