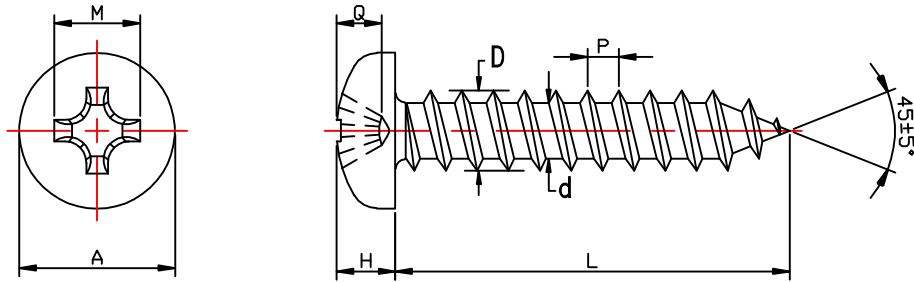


TAPPING SCREW DIN 7981 #2 PHILLIPS, RECESS PAN HEAD, TYPE AB
Zinc Plated 4 μ (Cr6+)

TAPPING
SCREW



Unit:mm

ITEM	SIZE	M3.5-1.3 x16			
HEAD DIA. (A)	6.54-6.90		MAJOR DIA . (D)	3.35-3.53	
HEAD HIGH (H)	2.35-2.60		MINOR DIA . (d)	2.51-2.64	
PHIL. WIDTH (M)	4.20 Ref		PITCH (P)	1.3 Ref.	
PHIL. DEPTH (Q)	1.40-2.03				

LENGTH (L)	15.20~16.80 mm
------------	----------------

MECHANICAL PROPERTY	MATERIAL	SURFACE HARDNESS	CORE HARDNESS	BREAKING TORQUE	CASE DEPTH
	C 1022	HV 450 Min.	HV 270-390	Min 29 kg-cm	0.05~0.18mm

customer Nr.: production Nr.: Tolerances according to ISO 4759-1, all dimensions in mm, Acceptance inspection according to ISO 3269

designed G. Kramme	checked M. Weyand	approved by - date	Name of file 3010135160	date 11.06.2010	scale no scale
-----------------------	----------------------	--------------------	----------------------------	--------------------	-------------------

GOEBEL GMBH

3010135160

468 DRAWING Nr.: Version REV0 paper 1/1