



DIN 7504L (C1) SELF DRILLING SCREW 4,2x19,0mm, STRUCK SLOT, INDENT HEX WASHER HEAD, A/F (6,88-7,00mm), T-BSD #2 POINT, DACROTIZED 500 HOURS SALT SPRAY TEST

d2	REF. 10,00	tm	REF. 2,0
E	min. 7,59	k	4,00-4,25
n	1,26-1,51	c	min. 0,90
SW	6,88-7,00	p	REF. 1,90
dc	8,20-8,80	U	4,80-5,80
t	1,20-1,60	R	3,35-3,45
D	4,04-4,22	L	18,00-20,00

MECHANICAL PROPERTIES

MATERIAL	AISI 410	BREAKING TORQUE	min. 48kg-cm
SURFACE HARDNESS (ISO 2702)	HV 560Min		

customer Nr.: production Nr.: Tolerances according to ISO 4759-1, all dimensions in mm, Acceptance inspection according to ISO 3269

designed C. Bakar	checked G. Kramme	approved by - date M. Goebel	Name of file 4062242190	date 2018/06/22	scale no scale
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GOEBEL GMBH

4062242190

1887

DRAWING Nr.:

Version  
REV0

paper  
1/1