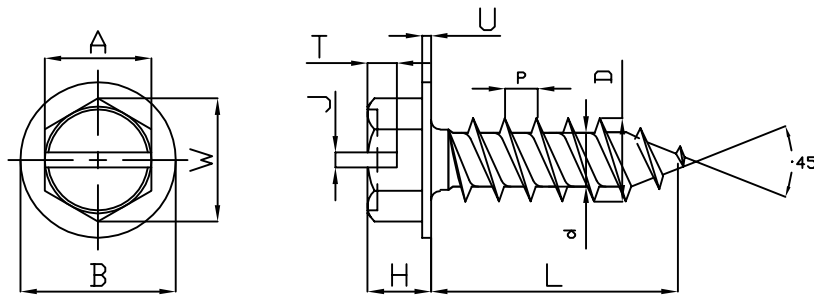


SELF TAPPING SCREW DIN-6928 THREAD TYPE A, STRUCK SLOT INDENT, HEX WASHER HEAD (A/F 7.88~8.00) ZINC PLATED 4 μ



Unit: mm

ITEM	SIZE	M4,8-1.4x19			
ACROSS FIATS (A)	7.88~8.00		MAJOR DIA. (D)	4.62~4.80	
ACROSS CORNERS (W)	8,71 Min.		MINOR DIA. (d)	3,43~3.58	
HEAD HIGH (H)	4.15~4.45		PITCH (P)	2.25 Ref.	
WASHER DIA. (B)	9,80~10,50				
WASHER THK.. (U)	0.90 Min				
SLOT WIDTH (J)	1.26~1.51				
SLOT DEPTH (T)	1.40~1.80				

LENGTH (L)	18.20~19.80 mm
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MECHANICAL PROPERTY	MATERIAL	SURFACE HARDNESS	CORE HARDNESS	BREAKING TORQUE	CASE DEPTH
	C 1022	HV450 Min	HV270-390	66kg-cmMin	0.10~0.23mm

customer Nr.: production Nr.: Tolerances according to ISO 4759-1, all dimensions in mm, Acceptance inspection according to ISO 3269

drawn	checked	approved by - date	Name of file	date	scale
C. Bakar	M. Weyand	M. Goebel	2015148190	22.01.2016	no scale

GOEBEL GMBH

2015148190

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