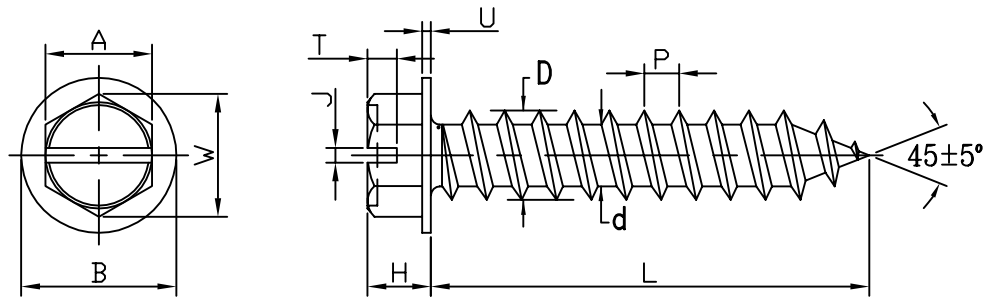


SELF TAPPING SCREW DIN-6928 STRUCK SLOT INDENT
 HEX WASHER HEAD (A/F 6.88~7.00) TYPE AB



Unit: mm

ITEM \ SIZE	M4,2-1.4x13			
ACROSS FLATS (A)	6.88~7.00		MAJOR DIA. (D)	4.04~4.22
ACROSS CORNERS (W)	7.59 Min.		MINOR DIA. (d)	2.95~3.10
HEAD HIGH (H)	4.00~4.25		PITCH (P)	1.40 Ref.
WASHER DIA. (B)	8.10~8.80			
WASHER THK. (U)	0.80 Min			
SLOT WIDTH (J)	1.26~1.51			
SLOT DEPTH (T)	1.20~1.60			

LENGTH (L)	12.20~13.80 mm
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MECHANICAL PROPERTY	MATERIAL	SURFACE HARDNESS	CORE HARDNESS	BREAKING TORQUE	CASE DEPTH
		C 1022	HV450 Min.	HV325-390	46kg-cmMin

customer Nr.: production Nr.: Tolerances according to ISO 4759-1, all dimensions in mm, Acceptance inspection according to ISO 3269

drawn	checked	approved by - date	Name of file	date	scale
M. Weyand	G. Kramme	M. Goebel	2015142133	2010-05-26	no scale

GOEBEL GMBH

CODE 2015142133

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